









TRITUS INOX is a submersible electric pump with grinder system, versatile and reliable for handling domestic wastewater, especially toilet blackwater.

It is equipped with a professional offset cutting grinder system combined with a low-energy motor, which guarantees efficient operation and prevents clogging caused by particularly problematic objects such as: soft plastic, cloth objects, sanitary towels, wet wipes, latex gloves and other hygiene products.

The grinder unit reduces destructible suspended solids and filamentous substances into small pieces, allowing domestic wastewater to be easily pumped either vertically or horizontally over long distances to the sewer mains or through relatively small diameter pipes.

TRITUS INOX is ideal in single- or two-family houses when gravity sewage systems are not available and there are high gradients or pressure drops; its design features also make it easy to install and simple to handle in the event of maintenance.

- The grinder is made entirely of high-strength hardened AISI 440C stainless steel
- Double mechanical seal separated by an oil chamber
- All the cast iron parts are epoxy coated
- The motor case is made of stainless steel



PERFORMANCE RANGE

- Flow rate up to 140 l/min (8.4 m³/h)
- Head up to 18.5 m

APPLICATION LIMITS

- Installation depth below the water level down to **5 m** (with a suitable power cable length)
- Maximum liquid temperature +40°C
- Suction down to:
 - 85 mm
- Minimum immersion depth for continuous service:
 - 250 mm

CONSTRUCTION AND SAFETY STANDARDS

- Power cable length 10 m
- External float switch

INSTALLATION AND USE

TRITUS INOX series grinding pumps are equipped with a **high-strength hardened stainless steel GRINDER** that thoroughly grinds solid bodies and fibres contained in drainwater and wastewater in domestic systems, for conveying under pressure in the sewerage system through small diameter pipes.

PATENTS - TRADEMARKS - MODELS

- Patent No. EP2313658
- Patent No. IT0001428923
- Registered EU Design
 No. 002501486-0002, 008625685-0005, 008625685-0006
- TRITUS® Registered trademark No. 013017181

OPTIONS AVAILABLE ON REQUEST

- Single-phase electric pumps without a float switch
- Other voltages or 60 Hz frequency

WARRANTY

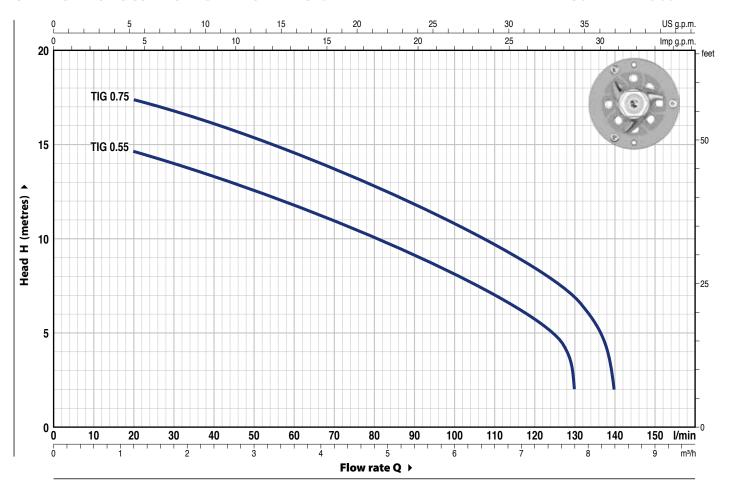
2 years as per our general terms and conditions of sale





CHARACTERISTIC CURVES AND PERFORMANCE DATA

50 Hz n= 2900 min⁻¹



MODEL	POWE	R (P2)	m³/h	0	1.2	2.4	3.6	4.8	6	7.2	7.8	8.4
Single-phase	kW	HP	Q //min	0	20	40	60	80	100	120	130	140
TIGm 0.55	0.55	0.75	H metres	16	14.5	13.3	11.8	10.1	8.1	5.7	2	
TIGm 0.75	0.75	1		18.5	17.5	16.1	14.6	12.8	10.8	8.4	7	2

Q = Flow rate **H** = Total manometric head

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.



















POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1 PUMP BODY Cast iron with epoxy coating, with threaded port in compliance
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	2	IMPELLER	Technopolymer open type
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3 GRINDER Hardened AISI 440C stainless steel

4 MOTOR SHAFT Stainless steel AISI 431

5 MOTOR CASING Stainless steel AISI 304

6 DOUBLE MECHANICAL SEAL IN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
MG1-14D SIC	Ø 14 mm	Motor side	Silicon carbide	Graphite	NBR	
	Ø 14 mm	Pump side	Silicon carbide	Silicon carbide	NBR	

7 BEARINGS 6303 2RS-C3 / 6203 ZZ-C3E

8 ELECTRIC MOTOR

TIGm: single-phase 230 V - 50 Hz

with thermal overload protector incorporated into

the winding

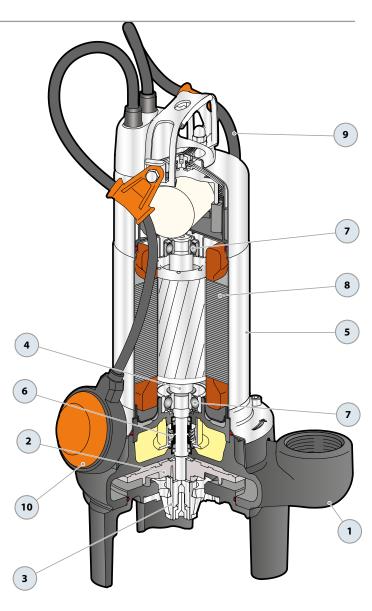
Insulation: class FProtection: IP X8

9 POWER CABLE

"H07 RN-F" type

Standard length 10 metres

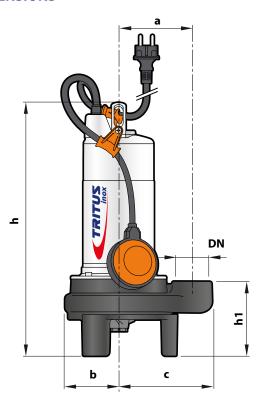
10 EXTERNAL FLOAT SWITCH

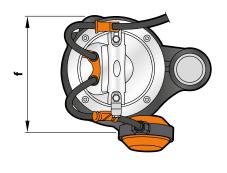


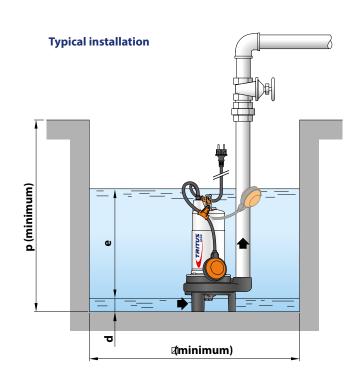




WEIGHT AND DIMENSIONS







MODEL	PORT					DIMENS	ONS mm					kg
Single phase	DN	a	b	С	f	h	h1	d	e	р	Ø	1~
TIGm 0.55	93/W	115	05	1.47	177	200	117	CF	table	500	500	15.0
TIGm 0.75	11/2"	115	85	147	177	398	117	65	adjustable	500	500	15.2





ABSORPTION		
MODEL	VOL	TAGE
Single phase	230 V	240 V
TIGm 0.55	4.5 A	4.3 A
TIGm 0.75	5.5 A	5.3 A

CAPACITOR

MODEL	CAPACITY			
Single-phase (230 V or 240 V)	Running capacitor			
TIGm 0.55	25 μF 450 VL			
TIGm 0.75				

The data contained in this publication are not to be considered binding.

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